

BODY 631 MULTI FILLER



VOC compliant with the regulations

New generation, two component polyester based putty

Suitable for the filling of cavities and rotten areas of metallic and wooden surfaces

Dries quickly

Easy to sand, providing a smooth, non porous surface

General Technical Description



Mix 2-3 % v/v Body Hardener with Body 631 MULTI FILLER



Non force dry
20-30 min / 23°C



IR drying 5-8 min
distance: 60-70 cm

Surface

Suitable for the filling of cavities and rotten areas of metallic surfaces

For wooden surfaces as well

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application: »» Apply On Metallic And Wooden Surfaces



100:3 mix with BODY HARDENER
Pot life: 4min / 23°C



P 100 – P 180
Gives a smooth, non porous surface

Flash Point:
31°C / 88°F

Specific Gravity:
1.45g /cm³

Remarks:

- Application only with Body Hardener. Mix well with putty. Do not add more than 3% as this may cause staining of the topcoat finish.
- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.
- Do not apply at temperatures below +5°C
- It can be used by countries that do not adopt the VOC legislation as well.



4-5 minutes time to apply with the spatula before it starts hardening



Store in a cool place

Solid Content (No thinner):
87% Weight

VOC (2004/42/EC)
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/L. The VOC content in the ready for use form of this product is 245 g/L.
2004/42/11B(b)(250)245

Storage shelf life:

- Polyester materials have a limited shelf life. Store in a cool place and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



Non force dry
20-30min / 23°C



Always wear protective equipment

Theoretical Coverage:
-

Cleaning of equipment:
Clean after final use with Body 740 ACRYL NORMAL



Short wave 5 – 8 min
Lamp distance: < 70cm



Follow the application instructions mentioned in this TDS

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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